

CLEAN VERSION OF PENDING AND/OR AMENDED CLAIMS:

- B4
1. (Twice amended) A process for injection molding of injection molded parts from plasticizeable material, comprising the steps of injecting through a first extruder into an injection mold a first plasticized material which hardens on the margin of the mold, and subsequently injecting into the injection mold a second plasticized material which differs from the first plasticized material through a second extruder, wherein only the second plasticized material is so moved during a solidification phase as to overflow through a second opening.

- B5
6. (Amended) A process for injection molding of injection molded parts from plasticizeable material, comprising the steps of injecting through a first opening into an injection mold a first plasticized material which hardens on the margin of the mold, and subsequently injecting into the injection mold a second plasticized material which differs from the first plasticized material, wherein the second plasticized material is injected from two locations, at least partially at a same time into the injection mold and wherein only the second plasticized material is so moved during a solidification phase as to overflow through a second opening.

- B6
11. (Twice Amended) An adjustment nozzle for attachment to an injection molding device such as extruders or plunger-type injection molding device,

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comprising a body member having two interconnected outlets which are each provided with a check valve with the check valves operating in opposite directions.

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13. (Amended) The combination according to claim 11, wherein the adjustment nozzle has various channels and is movably guided in a block, so that one of the channels of the adjustment nozzle is in alignment with a channel in the block.

14. (Amended) The combination according to claim 11, wherein the injection molding device has an injection mold which is tempered with a metal alloy of low melting point.
